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Http://www.ledtech.com.tw

SPECIFICATION

PART NO.: LT5K83-CN-940H-SA8

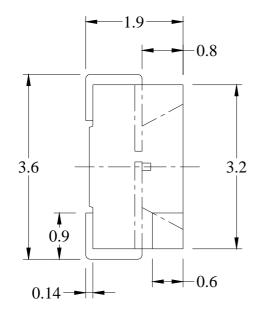
3.2 x 2.8mm SMD TYPE

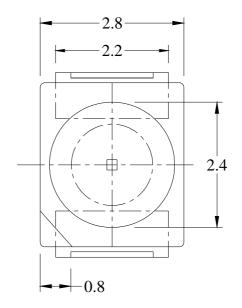


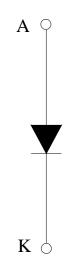
Approved by	Checked by	Prepared by
Yue	Lian	JinHui



Package Dimensions







Notes:

- 1. All dimensions are in mm.
- 2. Tolerance is ± 0.25 mm unless otherwise noted.

Description

	LED Ch		
Part No.	Material	Emitting Color	Lens Color
LT5K83-CN-940H-SA8	AlGaAs/GaAs	Infrared	Water Clear

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Absolute Maximum Ratings at Ta=25℃

Parameter	Symbol	Rating	Unit	
Power Dissipation	PD	75	mW	
Reverse Voltage	VR	5	V	
D.C. Forward Current	If	50	mA	
Peak Current(1/10Duty Cycle,0.1ms Pulse Width.)	If(Peak)	200	mA	
Operating Temperature Range	Topr.	-40 to +100	$^{\circ}$	
Storage Temperature Range	Tstg.	-40 to +100	$^{\circ}$	
Soldering Temperature	Tsld.	Reflow Soldering: 260°C for 10 sec. Hand Soldering: 350°C for 3 sec.		

Electrical and Optical Characteristics:

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Radiant Intensity	Ie	If=20mA	1.7	2.3		mW/sr
Forward Voltage	Vf	If=20mA		1.22	1.5	V
Peak Wavelength	λр	If=20mA		940		nm
Dominant Wavelength	λd	If=20mA				nm
Reverse Current	Ir	Vr=5V			100	μΑ
Viewing Angle	2 θ 1/2	If=20mA		120		deg
Spectrum Line Halfwidth	Δλ	If=20mA		50		nm

Notes: 1.Tolerance of Luminous Intensity is ±15%.

2. Tolerance of Forward Voltage is ± 0.1 V.

Specifications for Bin Grading: 3. Tolerance of Dominant Wavelength is ±1nm.

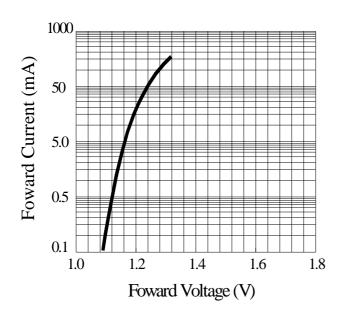
Ie(mW/sr)		Vf(v)			
D	E	F	G	A	В
1.7-2.0	2.0-2.4	2.4-2.9	2.9-3.5	1.0-1.2	1.2-1.4

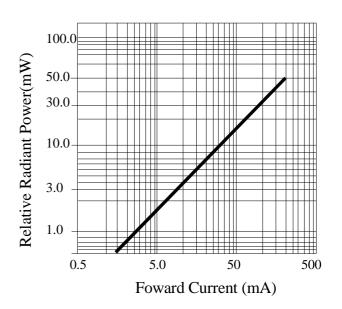
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Typical Electrical/Optical Characteristic Curves

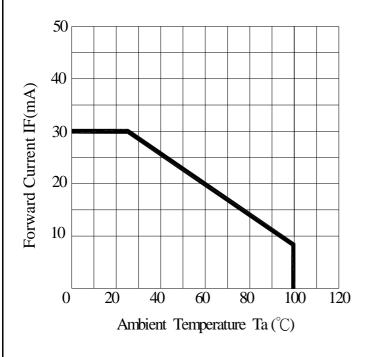
(25°C Ambient Temperature Unless Otherwise Noted)

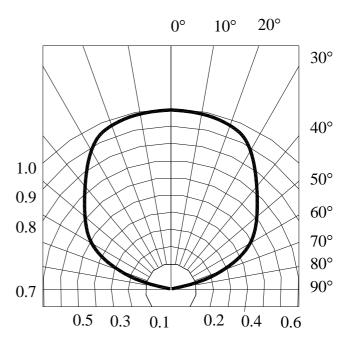




Forward Current VS. Applied Voltage

Forward Current VS. Luminous Intensity





Ambient Temperature VS. Forward Current

Radiation Diagram

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PRECAUTION IN USE

Storage

Recommended storage environment

Temperature: $5^{\circ}\text{C} \sim 30^{\circ}\text{C} (41^{\circ}\text{F} \sim 86^{\circ}\text{F})$

Humidity: 60% RH Max.

Moisture measures: Please refer to Moisture-sensitive label on reels package bags.

If unused LEDs remain, they should be stored in moisture proof packages, such as sealed container with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again. Fold the opened bag firmly and keep in dry environment.

Soldering

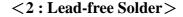
Reflow Soldering			Hand Soldering		
	Lead Solder	Lead – free Solder			
Pre-heat	120~150℃	180~200° ℃	Temperature	350°C Max.	
Pre-heat time	120sec. Max.	120sec. Max.	Solde ing time	3sec. Max.	
Peak temperature	240°C Max.	260°C Max.		(one time only)	
Soldering time	10sec. Max.	10sec. Max.			
Condition	refer to	refer to			
	Temperature-	Temperature-			
	profile 1	profile 2			

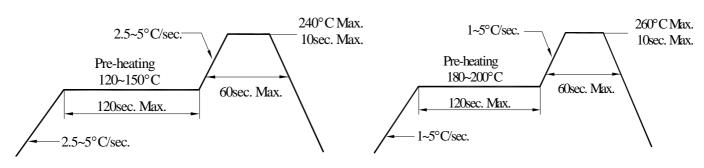
^{*}After reflow soldering rapid cooling should be avoided.

[Temperature-profile (Surface of circuit board)]

Use the conditions shown to the under figure.

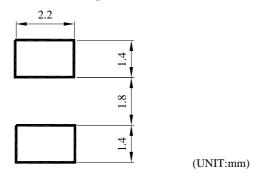






[Recommended soldering pad design]

Use the following conditions shown in the figure.



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Sulfur-sensitive

- I There is silver-plated metal part on the inner/outer side of the outer package.

 If exposed to the condition with corrosive gas, the silver plating surface may go bad, which will affect soldering strength and optical properties. Therefore, after opening it must be kept in a sealed container, etc.
- I Materials contain sulfur component (gasket, adhesive, etc.) may have bad effects on the surface of the coating, so please do not use such materials in the product.
- In cardboard boxes and rubber, even in the atmosphere may contain minute amount of corrosive gases; In addition, the resin material may also contain halogen which has a bad effect on the surface of the coating.
- Even if the soldering installation and product assembly finished, by the effect of corrosive gas generated by relative materials of LED and external injected, the coating surface may go bad, so it is necessary to design the product taking into account the above factors.
- I If requires, it is best to use a silicone washer, but be aware that low molecular silicone may cause the product poor contact.
- Keep the product in location where has less temperature change, because moisture condensation would be generated under a condition of strong temperature change.

DISCLAIMER

- 1. Our department reserves the right(s) on the adjustment of product material mix for the specification.
- 2.The product meets our department published specification for a period of twelve (12) months from date of shipment.
- 3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
- 4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. Our department assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
- 5. These specification sheets include materials protected under copyright of our department.

 Reproduction in any form is prohibited without obtaining our department's prior consent.
- 6. This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or life saving applications or any other application which can result in human injury or death.

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Handling of Silicone Resin LEDs

Handling Indications

During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound

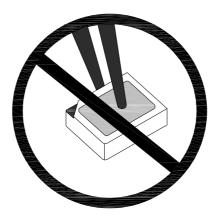


Figure 1

In general, LEDs should only be handled from the side. By the way, this also applies to LEDs without a silicone sealant, since the surface can also become scratched.

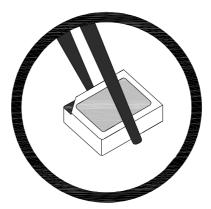


Figure 2

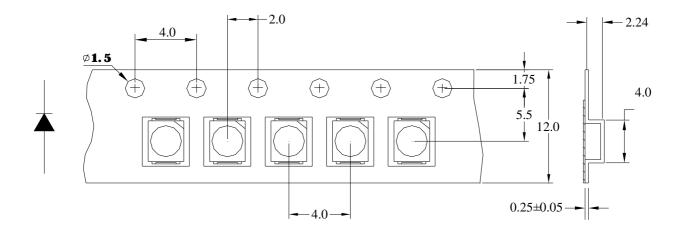
When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the surface of the resin must be prevented.

This is assured by choosing a pick and place nozzle which is larger than the LED's reflector area.

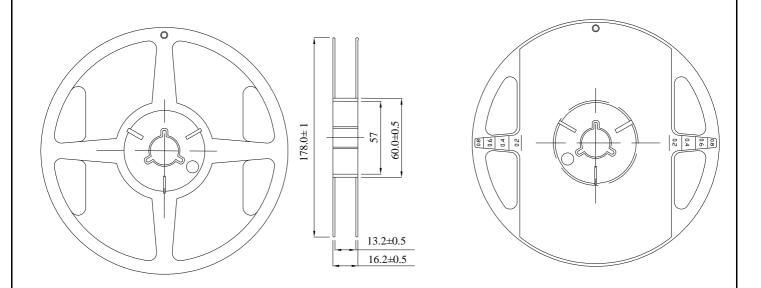
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Dimensions for Tape



Dimensions for Reel



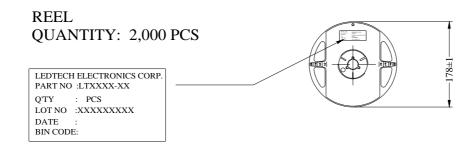
Notes:

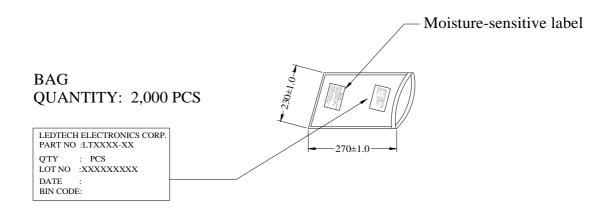
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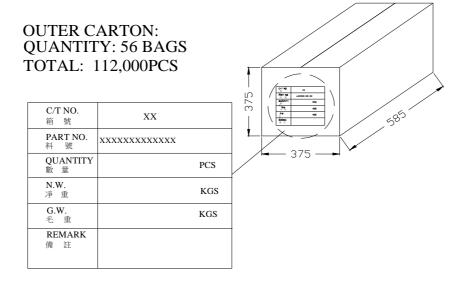
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Packing







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